



Spare Parts List for TORPEDO 3-SPEED COASTER BRAKE 515

Ill. No.	Order No.	Description	Ill. No.	Order	Description
1	0516 003 000	Hexagonal nut FG 10,5	28	0533 105 100	Gear ring
-	-	or	29	0518 104 000	Gear change plate
-	-	Cap nut (not yet available)	30	0572 106 000	Pawl carrier ass'y
2	0517 102 000	Fixing plate (2 ea)	31	0504 101 000	Pawl carrier (bare)
3	0516 001 300	Lock nut FG 10,5 (3)	32	0512 103 000	Circlip
4	0517 003 000	Lock washer	33	0525 104 100	Pressure spring
5	0519 014 300	Brake lever	34	0501 107 200	Dog ring
6	0515 004 104	Cylinder screw M 5	35	0501 106 200	Bearing bush
7	Depending on Design	Brake arm clip (see special list)	36	0576 103 100	Ball bearing
8	0516 105 004	Hexagonal nut M 5	37	0509 104 200	Axle, length 6.063"
9	0521 103 100	Dust cap	37	0509 105 200	Axle, length 6.575"
10	0574 110 000	Lever cone ass'y (only cplt. unit)	38	0533 104 000	Clutch gear
11	0576 104 100	Ball bearing	39	0527 100 100	Sliding block
12	0573 103 000	Brake cylinder	40	0587 100 101	Small pull rod
13	0574 106 000	Braking cone ass'y	41	0516 027 000	Knurled nut
14	0513 102 000	Friction spring	42	0525 013 200	Pressure spring
15	0506 101 000	Braking cone (loose not available)	43	0572 103 200	Driver
16	0536 104 100	Pawl (4 ea)	44	0576 102 000	Ball bearing
17	0512 102 100	Circlip	45	0121 108 000	Dust cap
18	0501 105 200	Hub shell 36 holes	46	0508 102 100	Fixed cone
18	0501 105 202	Hub shell 28 holes	47	0521 104 000	Dust cap
19	0517 002 000	Lock washer	48	Depending on number of teeth	Sprocket 1/2 x 1/8" push-on type
20	0518 103 000	Thrust washer	49	0518 018 000	Washer
21	0572 105 200	Planet wheel carrier ass'y	50	0512 011 000	Circlip
22	0512 104 000	Circlip	51	0516 100 000	Chain guide nut
23	0534 103 000	Locati sleeve	52	0324 100 100	Spanner
24	0514 103 200	Trunnion (3 ea)	<u>SPECIAL PARTS, TOOLS, LUBRICANTS</u>		
25	0572 104 200	Planet wheel carrier (bare)	-	0516 020 000	Wing nut
	0518 106 000	Thrust washer	-	0570 101 000	Chain guide wingnut
	0533 103 000	Planet wheel (3 ea)	www.torpedo-coasterbrake.com		

original parts and hubs  
assembly instructions  
trouble shooting